

**ABSTRACT**

## RECLOSABLE BAG

The bag 1 has an opening 20 which is reclosable by way  
5 of zipper profiles 24, 26. A spout 30 is formed from flanges  
of the zipper profiles and folds out from the inside of the  
bag for use in dispensing its contents. After use, it is  
folded away and the bag sealed by the zipper. Zippers useful  
in making the bag are also disclosed (figures 4 to 7), one  
10 being a slider zipper. A method of making the bag and  
apparatus for carrying out the method are disclosed (see  
figures 8 to 16), as is incorporation of the process in reel-  
to-reel, pre-made bag and form-fill-seal types of process.

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(Figure 2)